

Spec No.: DL-TOP5050RGBC-XY Rev No.: V.2 Da HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED

#### Features:

- 1. P-LCC-6 package.
- 2. White package.
- 3. Optical indicator.
- 4. Colorless clear window.
- 5. Ideal for backlight and light pipe application.
- 6. Inter reflector.
- 7. Low current (2mA) operation.
- 8. Wide viewing angle.
- 9. Suitable for vapor-phase reflow, infrared reflow and wave solder processes.
- 10. Computable with automatic placement equipment.
- 11. Available on tape and reel (12mm Tape).
- 12. The product itself will remain within RoHS compliant Version.

### Descriptions:

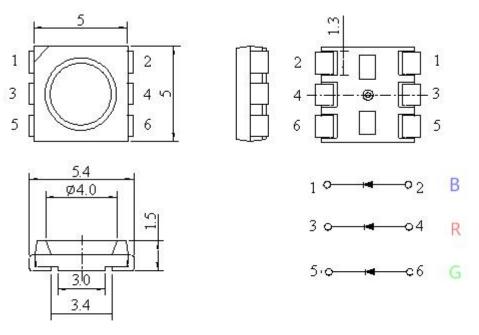
1. The 5050 is available in soft red, orange, yellow, green, blue and white. Due to the Package design, the LED has wide viewing angle and optimized light coupling by inter reflector, this feature makes the SMT TOP LED ideal for light pipe Application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

## Applications:

- 1. Automotive: Backlight in dashboards and switches.
- 2. Telecommunication: Indicator and backlight in telephone and fax.
- 3. Indicator and backlight for audio and video equipment.
- 4. Indicator and backlight in office and family equipment.
- 5. Flat backlight for LCD's, switches and symbols.
- 6. Light pipe application.
- 7. General use.

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## **♦** Package Dimension:



| Part No.          | Chip Material |         | Lens Color  | Source Color |
|-------------------|---------------|---------|-------------|--------------|
| DL-TOP5050RGBC-XY | R             | AlGaInP |             | Hyper Red    |
|                   | G             | InGaN   | Water Clear | Pure Green   |
|                   | В             | InGaN   |             | Blue         |

#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.25mm (.010") unless otherwise specified.
- 3. Specifications are subject to change without notice.

♦ Absolute Maximum Ratings at Ta=25°C

| Parameters  | Symbol |            | MAX                | Unit |  |
|---|--------|------------|--------------------|------|--|
|   | PD     | Hyper Red  | 60                 |      |  |
| Power Dissipation   |        | Pure Green | 95                 | mW   |  |
|   |        | Blue       | 95                 |      |  |
|   | IFP    | Hyper Red  | 100                | mA   |  |
| Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width) |        | Pure Green | 100                |      |  |
|   |        | Blue       | 100                |      |  |
|   |        | Hyper Red  | 25                 | mA   |  |
| Continuous Forward Current                                | IF     | Pure Green | 25                 |      |  |
|   |        | Blue       | 25                 |      |  |
| Reverse Voltage   |        | VR         | 5                  | V    |  |
|   | ESD    | Hyper Red  | 2000               |      |  |
| Electrostatic Discharge (HBM)                             |        | Pure Green | 1000               | V    |  |
|   |        | Blue       | 1000               |      |  |
| Operating Temperature Range                               | Topr   |            | -40°C to +85°C     |      |  |
| Storage Temperature Range                                 | Tstg   |            | -40℃ to +100℃      |      |  |
| Soldering Temperature                                     | Tsld   |            | 260℃ for 5 Seconds |      |  |

♦ Electrical Optical Characteristics at Ta=25°C

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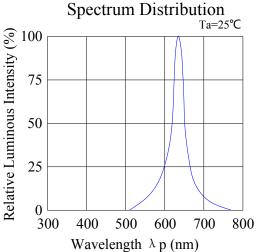
| Parameters               | Symbol                   | Emitting<br>Color | Min. | Тур. | Max. | Unit | Test Condition         |  |
|--------------------------|--------------------------|-------------------|------|------|------|------|------------------------|--|
| Luminous Intensity       |                          | Hyper Red         | 460  | 720  |      |      |                        |  |
|                          | IV                       | Pure Green        | 780  | 1300 |      | mcd  | IF=20mA<br>(Note 1)    |  |
|                          |                          | Blue              | 210  | 350  |      |      | (11010 1)              |  |
|                          | <b>2θ</b> <sub>1/2</sub> | Hyper Red         |      | 120  |      |      |                        |  |
| Viewing Angle            |                          | Pure Green        |      | 120  |      | Deg  |                        |  |
|                          |                          | Blue              |      | 120  |      |      | (NOLE 2)               |  |
| Peak Emission Wavelength | λр                       | Hyper Red         |      | 632  |      |      | IF=20mA                |  |
|                          |                          | Pure Green        |      | 520  |      | nm   | (Measurement<br>@Peak) |  |
|                          |                          | Blue              |      | 468  |      |      |                        |  |
| Dominant Wavelength      | λd                       | Hyper Red         |      | 624  |      | nm   | IF=20mA                |  |
|                          |                          | pure Green        |      | 525  |      |      |                        |  |
|                          |                          | Blue              |      | 470  |      |      | (14016 3)              |  |
| Spectral Line Half-Width |                          | Hyper Red         |      | 20   |      |      |                        |  |
|                          | Δλ                       | Pure Green        |      | 35   |      | nm   | IF=20mA                |  |
|                          | -                        | Blue              |      | 25   |      |      | @Peak)                 |  |
|                          |                          | Hyper Red         | 1.80 | 2.30 | 2.40 |      |                        |  |
| Forward Voltage          | VF                       | Pure Green        | 3.00 | 3.30 | 3.80 | V    | IF=20mA                |  |
|                          |                          | Blue              | 3.00 | 3.30 | 3.80 |      |                        |  |
|                          |                          | Hyper Red         |      |      | 10   | μΑ   | V <sub>R</sub> =5V     |  |
| Reverse Current          | IR                       | Pure Green        |      |      | 50   |      |                        |  |
|                          |                          | Blue              |      |      | 50   |      |                        |  |

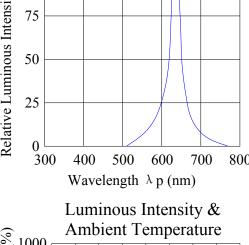
### Notes:

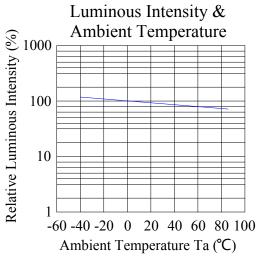
- Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- 2.  $\theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength ( $\lambda$ d) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

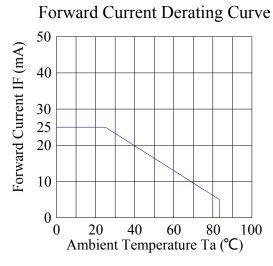
### **◆** Typical Electrical / Optical Characteristics Curves

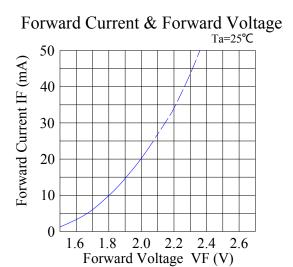
(25°C Ambient Temperature Unless Otherwise Noted) Hyper Red:

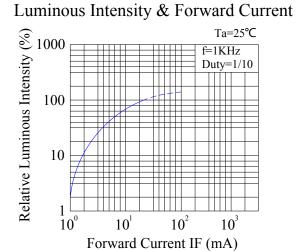


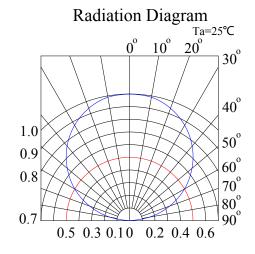




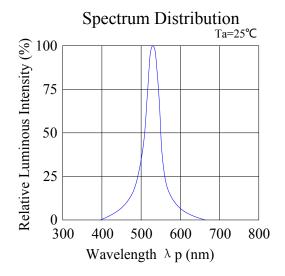


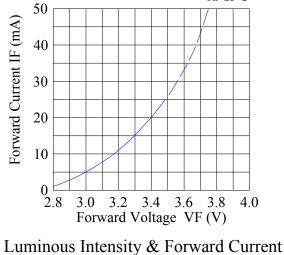




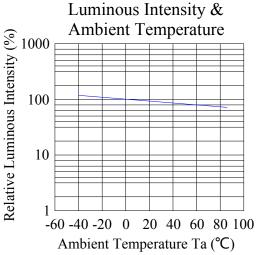


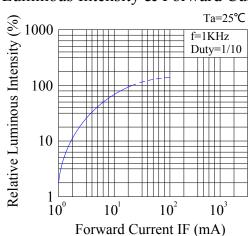
Pure Green:

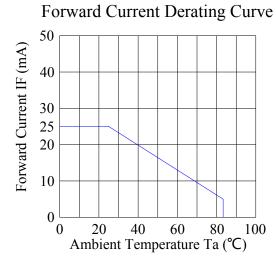


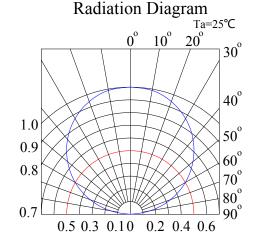


Forward Current & Forward Voltage

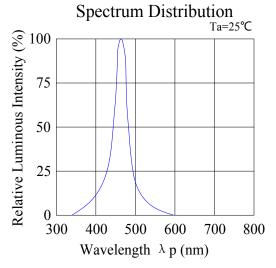


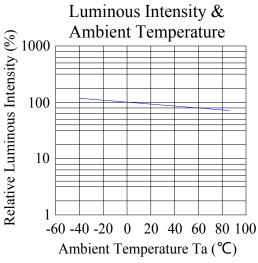


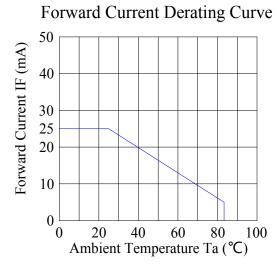


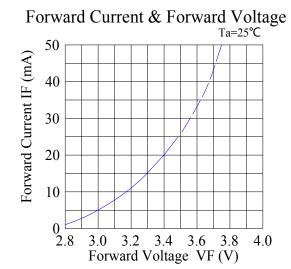


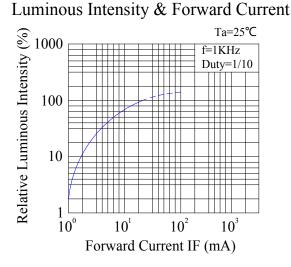
Blue:

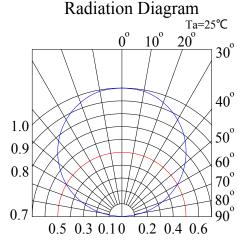












Reliability Test Items And Conditions (Per Chip):

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

## 1) Test Items and Results:

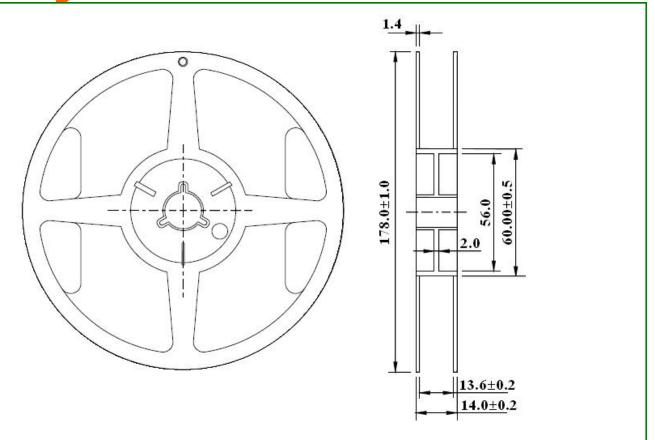
| No. | Test Item                             | Test Hours/Cycles | Test Conditions  | Sample Size | Ac/Re |
|-----|---------------------------------------|-------------------|--|-------------|-------|
| 1   | Resistance to<br>Soldering Heat       | 6 Min             | Tsld=260±5℃,<br>Min. 5sec  | 25pcs       | 0/1   |
| 2   | Thermal Shock                         | 300 Cycles        | H: +100 $^{\circ}$ C 5min $\int$ 10 sec<br>L: -10 $^{\circ}$ C 5min  | 25pcs       | 0/1   |
| 3   | Temperature<br>Cycle                  | 300 Cycles        | H: +100 $^{\circ}$ C 15min $_{\circ}$ 5min L: -40 $^{\circ}$ C 15min | 25pcs       | 0/1   |
| 4   | High<br>Temperature<br>Storage        | 1000Hrs.          | Temp: 100℃   | 25pcs       | 0/1   |
| 5   | DC Operating<br>Life                  | 1000Hrs.          | IF=20mA  | 25pcs       | 0/1   |
| 6   | Low<br>Temperature<br>Storage         | 1000Hrs.          | Temp: -40˚ℂ  | 25pcs       | 0/1   |
| 7   | High<br>Temperature/<br>High Humidity | 1000Hrs.          | 85℃/85%RH  | 25pcs       | 0/1   |

## 2) Criteria for Judging the Damage:

| Item               | Cumbal |                 |            | or Judgment |  |
|--------------------|--------|-----------------|------------|-------------|--|
|                    | Symbol | Test Conditions | Min        | Max         |  |
| Forward Voltage    | VF     | IF=20mA         |            | F.V.*)×1.1  |  |
| Reverse Current    | IR     | VR=5V           |            | F.V.*)×2.0  |  |
| Luminous Intensity | IV     | IF=20mA         | F.V.*)×0.7 |             |  |

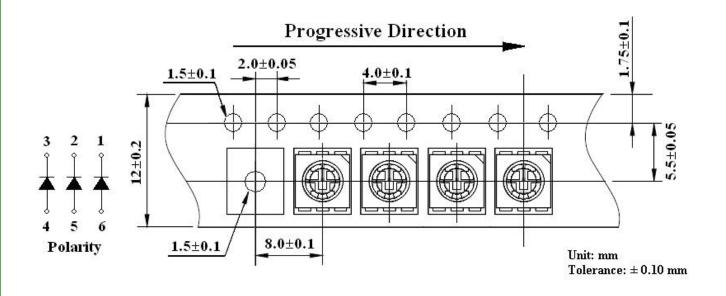
<sup>\*)</sup> F.V.: First Value.

### Reel Dimensions:



## **Carrier Tape Dimensions:**

Loaded quantity 1000PCS per reel.



Please read the following notes before using the product:

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### Over-current-proof

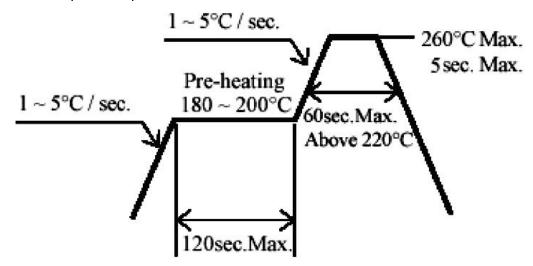
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

### 2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture adsorbent material (silica gel) has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment:  $60\pm5^{\circ}$ C for 24 hours.

### 3. Soldering Condition

3.1 Pb-free solder temperature profile.



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

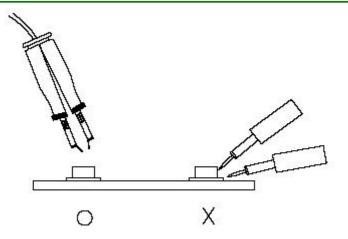
#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $260^{\circ}$ C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

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### 6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

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